

WMF-026-P WELDING MANAGEMENT SYSTEM POLICY

Williams Metal Fabrications Pty. Ltd. (WMF) is committed to identifying, understanding and complying with our clients' specified requirements, as well as all applicable regulatory welding and fabrication standards. We are dedicated to delivering products that are safe, fit for purpose and aligned with the specified construction category, while remaining economically viable. All work is performed in accordance with contract specifications and within agreed delivery timeframes.

Our primary area of operation is welded metal fabrication and repair in accordance with the following standards:

- AS/NZS 1554.1 Structural steel welding – Welding of Steel Structures
- AS/NZS 1554.2 Structural steel welding – Stud Welding
- AS/NZS 1554.3 Structural steel welding – Welding of Reinforcing Steel
- AS/NZS 1554.4 Structural steel welding – Welding of high Strength Quench and Tempered Steel
- AS/NZS 1554.5 Structural steel welding – Welding of Stainless Steel
- AS/NZS 1665 Welding of aluminium structures
- AS 4100 Steel structures
- AS/NZS 5131 Structural Steelwork – Fabrication and Erection

as well as any equivalent Standards or Codes Specified our customers.

WMF is also committed to conducting all operations safely, protecting the health and wellbeing of our employees and stakeholders, and minimising environmental impact in accordance with our Integrated Management System (IMS).

All employees, including Directors, are required to comply with WMF Policies and the Welding Management System in accordance with ISO 3834-2 2005 Quality requirements for welding.

WMF ensures that the welding management system is understood by all employees to the level necessary for them to effectively perform their roles. This will be achieved through the recruitment of skilled personnel and the provision of ongoing training, competency development and clear communication.

WMF operates in accordance with a documented management system that aligns with the following standards:

- AS/NZS 5131 Structural Steelwork – Fabrication and erection.
- ISO 3834.2:2008 Quality requirements for welding – fusion welding of metallic materials
- AS/NZS ISO 9001 (Int):2015 Quality management systems
- AS/NZS ISO 14001:2015 Environmental Management Systems
- AS/NZS ISO 45001:2018 Occupational Health and Safety Management Systems

The welding management system is continually maintained and improved through operational experience, feedback from stakeholders and the incorporation of new ideas. It is subject to regular inspections, monitoring and audits, both internal and external.

WMFs' goal is to continuously improve performance and consistently meet agreed requirements on time and within budget, while maintaining a commitment to zero injury, and environmental responsibility.

Authorised By: Directors

Date: 26/05/2026